

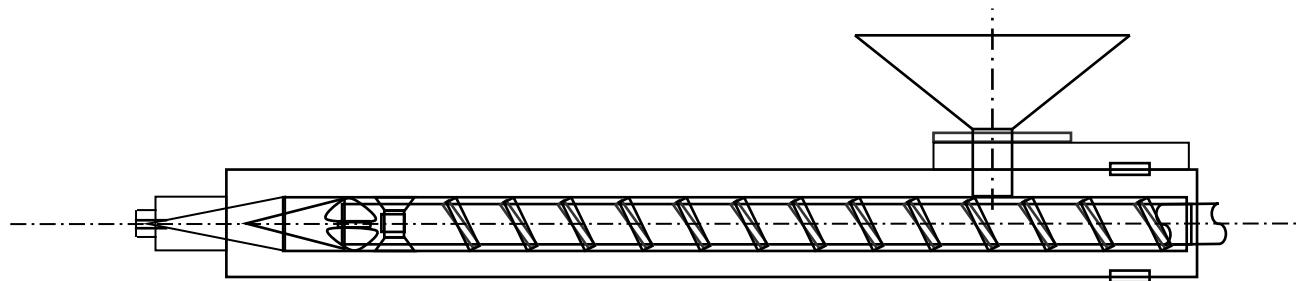
June 15, 2023 VIW

## **ASA, KIBILAC® PW-978W**

### **Processing Conditions**

A Pre-drying 90~95°C x 3 hrs  
depending on a) Humidity  
b) Ratio of reground resin  
c) Storage conditions

B. Barrel Setting Profile



MAX(°C)	260	260	250
MIN(°C)	240	240	230

C. Mold Temperature 40~80 °C  
depending on a) Thickness  
b) Dimension  
c) Gate and runner system

D. Injection Pressure 50~70 kg/cm<sup>2</sup>  
Holding Pressure 40~60 kg/ cm<sup>2</sup>  
Back Pressure 5~15 kg/ cm<sup>2</sup>

#### NOTE :

1. Keep the resin from dust and contamination during handling and production.
2. Do not retain the hot melt at the barrel for a long time between injection cycles.
3. Temperature setting of manifold system should not exceed 260°C to avoid melt from degrading.

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